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2000	nmo :::	00 (Modified) U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE	ATTORNEY'S DOCKET NUMBER
(REV 1			25065-31
	11	RANSMITTAL LETTER TO THE UNITED STATES	U.S. APPLICATION NO (IF KNOWN, SEE 37 CFR
1		DESIGNATED/ELECTED OFFICE (DO/EO/US)	
		CONCERNING A FILING UNDER 35 U.S.C. 371	10/089859
INTE		IONAL APPLICATION NO. INTERNATIONAL FILING DATE PCT/RU00/00208 31 MAY 2000 (31.05.00)	PRIORITY DATE CLAIMED 05 OCTOBER 1999 (05.10.99)
		NVENTION	
<i>f</i>	ANOI	DE.	
A DDI	ICAN	T(S) FOR DO/EO/US	
		Vladimirovich KHODOV	
			}
Appl	icant l	herewith submits to the United States Designated/Elected Office (DO/EO/US)	the following items and other information:
1.	⊠	This is a FIRST submission of items concerning a filing under 35 U.S.C. 37	
2.		This is a SECOND or SUBSEQUENT submission of items concerning a fili	
3.		This is an express request to begin national examination procedures (35 U.S.	- ·
		(9) and (24) indicated below.	
4.	\boxtimes	The US has been elected by the expiration of 19 months from the priority dat	e (Article 31).
5.	\boxtimes	A copy of the International Application as filed (35 U.S.C. 371 (c) (2))	I hereby certify that this paper or fee is being
ì		a. is attached hereto (required only if not communicated by the Intern	ational Bureau). deposited with the U.S. Postal Service
		b. As been communicated by the International Bureau.	"Express Mail" Post Office to Addressee"
	1521	c. is not required, as the application was filed in the United States Rec	indicated below and addressed to the
6.	×	An English language translation of the International Application as filed (35 a. ⊠ is attached hereto.	Washington, DC 20231.
l		 a. ⊠ is attached hereto. b. □ has been previously submitted under 35 U.S.C. 154(d)(4). 	ton Tong
7.		Amendments to the claims of the International Application under PCT Article	DATE: Conil 3 AMS
"		a. are attached hereto (required only if not communicated by the International Application under FCF Articles as the communicated by the International Application under FCF Articles as the communicated by the International Application under FCF Articles as the communicated by the International Application under FCF Articles as the communicated by the International Application under FCF Articles as the communicated by the International Application under FCF Articles as the communicated by the International Application under FCF Articles as the communicated by the International Application under FCF Articles as the communicated by the International Application under FCF Articles as the communicated by the International Application under FCF Articles as the communicated by the International Application under FCF Articles as the communicated by the International Application under FCF Articles as the communicated by the International Application under FCF Articles as the communicated by the International Application under FCF Articles and the communicated by the International Application under FCF Articles and the communicated by the International Application under FCF Articles and the communicated by the International Application under FCF Articles and the communicated as the communicate	
•		b. \square have been communicated by the International Bureau.	nanonai Barcauj.
1		c. \square have not been made; however, the time limit for making such amen	dments has NOT expired.
1		d. \(\sum \) have not been made and will not be made.	
8.	□.	An English language translation of the amendments to the claims under PCT	Article 19 (35 U.S.C. 371(c)(3)).
9.	\boxtimes	An oath or declaration of the inventor(s) (35 U.S.C. 371 (c)(4)).	
10.	Ø	An English language translation of the annexes to the International Prelimina Article 36 (35 U.S.C. 371 (c)(5)).	ry Examination Report under PCT
11.	\boxtimes	A copy of the International Preliminary Examination Report (PCT/IPEA/409).
12.		A copy of the International Search Report (PCT/ISA/210).	1
I	tems 1	13 to 20 below concern document(s) or information included:	1
13.		An Information Disclosure Statement under 37 CFR 1.97 and 1.98.	i i
14.		An assignment document for recording. A separate cover sheet in compliance	e with 37 CFR 3.28 and 3.31 is included.
15.		A FIRST preliminary amendment.	1
16.		A SECOND or SUBSEQUENT preliminary amendment.	1
17.		A substitute specification.	1
18.		A change of power of attorney and/or address letter.	vi 100 0 m 105 H 0 C 1 901 1 205
19.		A computer-readable form of the sequence listing in accordance with PCT Ru	
20. 21.		A second copy of the published international application under 35 U.S.C. 15- A second copy of the English language translation of the international application.	
22.	□ Ø	Certificate of Mailing by Express Mail	ation under 33 U.S.C. 134(u)(4).
23.	◩	Other items or information:	}
23.		Applicant requests that examination commence on the basis of the amen	ded claim language provided via the translation of
		the Annex to the IPER.	ded Claim language, provided via the translation of
j .		<u></u>	.

U.S. APP	U.S. APPLICATION NO. (IF KNOWN, SEE 37 CFR INTERNATIONAL APPLICATION NO. PCT/RU00/00208					ATTORNEY'S DOCKET NUMBER 25065-31			
24.		owing fees are subr						CALCULATIONS	S PTO USE ONLY
BASIC	NATIONA	L FEE (37 CFR 1.	.492 (a) (1) -					CALCULATION	3 110 OSE ONE1
 ✓ Neither international preliminary examination fee (37 CFR 1.482) nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO and International Search Report not prepared by the EPO or JPO							\$1040.00		
b	out internation	onal search fee (37 (CFR 1.445(a)	CFR 1.482) not paid to (2)) paid to USPTO;) 	\$740.00		
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ANODE

Technical Field

This invention relates generally to electrochemical production practice and more specifically, to anodes.

Background Art

Some prior-art anodes are known to comprise a titanium base coated with an active coating from manganese dioxide, such anodes being produced by intermixing powdered titanium and powdered manganese, followed by molding and sintering the resultant mixture, applying a manganese nitrate solution to said base, and heat-treatment of the latter (cf. US Patent No4,269,691, IPC C 25 B 11/16, 1981).

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The closest to the herein-proposed invention as to its technical essence and the obtainable result is an anode as disclosed in the USSR Inventor's Certificate No1,713,983, IPC C 25 B 11/16, 1989. The anode in question comprises a titanium base appearing as a rod made of a titanium alloy to which a manganese-dioxide coating is applied, using any heretofore-known technique, viz., direct electrolytic deposition of manganese dioxide or thermal decomposition of a solution containing sulfuric acid and manganese sulfate.

However, said known anodes suffer from a number of disadvantages, namely, poor adhesion of a layer of manganese dioxide to the titanium metal base; an increase in the anode potential to an impermissible high value (over 2.5 V); a considerable difference between the values of the thermal expansion coefficient of titanium and of manganese dioxide resulting in destruction of the manganese dioxide layer and separation of large coating areas which as a whole affects adversely the quality of a finished anode due to titanium passivation.

With a view to increasing the adhesive properties of manganese dioxide towards the titanium base attempts were made to subject the surface of said base to special perforating; however, said procedure only added to complexity of the anode production process.

Disclosure of the Invention

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It is a principal object of the present invention to provide a titanium-base anode, wherein the manganese-dioxide layer thereof features higher adhesive properties towards said titanium base, as well as a higher strength of said coating layer, with a simple production process of said anode.

Said object is accomplished due to the fact that in an anode comprising a titanium base coated with a manganese-dioxide coating, according to the invention, the titanium base appears as a plate made of porous titanium and having a thickness of 3 mm and over and a void content of from 5 to 45%.

While being crystallized in the initial period of time in the voids of the titanium base and then on the surface of said base-plate, manganese dioxide forms strong bonds throughout the bulk of the anode, said bonds preventing the exterior layer from spalling and the anode itself from passivation. Effect of a difference between the values of the thermal expansion coefficient of manganese dioxide and of titanium on the strength of coating is much reduced due to the fact that the exterior working layer of manganese dioxide is crystallized predominantly on those manganese-dioxide crystals which have grown into the voids of the titanium base which in this particular case serves as a metal framework of the entire anode, adapted to impart bending and tensile strength to the anode and to serve as a current-carrying element of the working member of the manganese-dioxide anode.

The lower limit of thickness of the porous titanium base depends on the required bending and tensile strength of the anode, as well as electric conductance thereof. Provision of the titanium base more than 5 mm thick does not affect the technological characteristics of the anode but results in an unjustified increase in the production costs of the anode due to a higher consumption of titanium.

The lower limit of the void content of the titanium base (below 5%) is dictated by the production capability of said porous plate and by poor adhesion of manganese dioxide to said base, and rather frequent spalling of the manganese-dioxide layer. It is recommended that the lower limit of the void content preferably be at 25%.

The upper limit of the titanium base void content, i.e., 45% is determined by economic expediency in view of the fact that any increase in the void content of the titanium base will result in a higher consumption of the agents involved in establishing a required manganese-dioxide layer and in a reduced bending strength of the titanium base due to higher brittleness of the plate, whereby said upper limit of the titanium base void content is recommendable to lie within 40%.

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In what follows the invention will be disclosed in its specification with reference to a specific embodiment thereof.

Best Method of Carrying Out the Invention

Used for producing an anode a plate having a thickness of 4.1 mm and measuring 1100 x 800 mm made of porous titanium having the void content of 25%. The plate having the aforesaid dimensions was positioned horizontally and was coated with a manganese-nitrate solution having a density of 1.65 kg/cu.m, using a brush. Next the applied layer, i.e., a manganese-nitrate coating, was

heated in a furnace provided with an exhaust system, at a temperature T = 200 to 250°C. As a result of heating, manganese nitrate is decomposed into manganese dioxide and nitrogen dioxide, the latter being removed, while manganese dioxide is deposited on the porous titanium base to crystallize in the voids of the titanium plate in the initial period of time. The step of applying a manganese-dioxide layer on the plate was repeated ten times in succession, with the result that manganese dioxide crystallized over the entire surface of the porous titanium plate to form a strong bond within the whole bulk of the anode. Hence with the original weight of the titanium plate equal to 8.2 kg, a finished anode was obtained, weighing 12.3 kg and comprising a porous titanium base, i.e., the plate coated with a manganese-dioxide coating.

Given below is a table representing the main anode characteristics, that is, duration of continuous operation and spalling area vs the void content of the titanium plate, the initial two lines presenting the characteristics of the heretofore-known anodes, i.e., those having a titanium base.

Table

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Material of anode base	Void content,	Continuous operation time, h	Bath voltage, V	Spalling area, %	
1	2	3	4	5	
1.Titanium sheets,	0	14	5.7	20.2	
perforation-free	0	25	7.8	73.0	
2.Titanium sheets,	0	216	5.8	15.5	
perforated	0	350	6.7	2.5	
3. Porous plate	5	200	5.1	8.9	
4. Porous plate	15	. 250	4.9	4.5	
5. Porous plate	20	350	4.7	3.1	

1	2	3	4	5
6. Porous plate	25	350	3.4	0
7. Porous plate	25	700	3.4	О
8. Porous plate	30	1000	3.4	0
9. Porous plate	40	1000	3.4	0
10. Porous plate	45	970	3.6	1.6

Industrial Applicability

The present invention can find application for electrolysis of zinc- and other solutions or in producing electrolytic zinc.

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CLAIMS

An anode, comprising a titanium base, coated with a manganese-dioxide coating, CHARACTERIZED in that said base in the form of a plate of porous titanium with a thickness of 3 mm and more and a porosity of 5 to 45 %.

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CLAIMS

An anode for electrolysis of zinc- and other solutions, comprising a titanium base appearing as a plate made from porous titanium and having a thickness of 3 mm and over, coated with a manganese-dioxide coating, CHARACTERIZED in that said plate has the same void content uniform throughout the bulk of the anode, strong bonds being established between manganese dioxide and the titanium base, said bonds preventing the exterior layer from spalling and the anode from passivating, the void content being from 5 to 29%.

(12) МЕЖДУНАРОДНАЯ ЗАЯВКА, ОПУБЛИКОВАННАЯ В СООТВЕТСТВИИ С ДОГОВОРОМ О ПАТЕНТНОЙ КООПЕРАЦИИ (РСТ)

(19) ВСЕМИРНАЯ ОРГАНИЗАЦИЯ ИНТЕЛЛЕКТУАЛЬНОЙ СОБСТВЕННОСТИ Международное бюро



русский

(43) Дата международной публикации: 12 апреля 2001 (12.04.2001) (10) Номер международной публикации: WO 01/25509 A1

- (51) Международная патентная классификация ⁷: C25B 11/10
- (21) Номер международной заявки: PCT/RU00/00208
- (22) Дата международной подачи: 31 мая 2000 (31.05.2000)
- (25) Язык подачи: русский
- (25) MSBIR ROZAMA. pycokii
- (30) Данные о приоритете:
- 99120650 5 октября 1999 (05.10.1999) RI
- (71) Заявитель и

(26) Язык публикации:

- (72) Изобретатель: ХОДОВ Николай Владимирович [RU/RU]; 362003 Владикавказ, ул. К.Маркса, д. 46, кв. 4 (RU) [KHODOV, Nikolai Vladimirovich, Vladikavkaz (RU)].
- (74) АГЕНТ: ФИРМА «ЦЕНТР ПАТЕНТНЫХ УСЛУГ»; 117279 МОСКВА, УЛ. МИКЛУХО-МАКЛАЯ, Д. 55а (RU) [FIRM «PATENT SERVICES CENTRE», MOSCOW (RU)].

- (81) Указанные государства (национально): AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, DM, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.
- (84) Указанные государства (регионально): ARIPO патент (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), евразийский патент (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), европейский патент (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), патент ОАРІ (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

Опубликована

С отчётом о международном поиске. С изменённой формулой изобретения и объяснением.

В отношении двухбуквенных кодов, кодов языков и других сокращений см. «Пояснения к кодам и сокращениям», публикуемые в начале каждого очередного выпуска Бюллетеня РСТ.



(54) Title: ANODE

(54) Название изобретения: АНОД

- (57) Abstract: The invention relates to a titanium-based anode in the form of a plate of porous titanium with a thickness of 3 mm and more and a porosity of 5 to 45 %.
- (57) Реферат: Предлагается анод на титановой основе, которая представляет собой пластину из пористого титана от 3 мм и выше и пористостью от 5 до 45%.

COMBINED DECLARATION AND FOWER OF ATTORNEY FOR PATENT APPLICATION DECLARATION: As a below named inventor, I hereby declare that:

Attorney Docket Number: 25065- 31

P. 07

My residence, post office address	ss and citizenship are as stated below next to my name.
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My residence, post office address	and citizenship are as stated belo	ow next to my name.		
I believe that I am the original, fir names are listed below) of the sub Al	st and sole inventor (if only one ject matter which is claimed and NODE	name is listed below) or a for which a patent is sou	an original, first and jo	oint inventor (if plural
the specification of which:	May 2000 as PCT Application	Number PCT/RU00/00	208 and amended on	09 August 2001 -18 October 2000 -
I hereby state that I have reviewed any amendment referred to above. § 1.56.	and understand the contents of the lacknowledge the duty to discharge the duty the discharge the duty to discharge the duty the duty the discharge the duty	the above identified specifics one information which is r	fication, including the material to patentability	claims, as amended by y as defined in 37 CFR
I hereby claim foreign priority be certificate, or §365(a) of any PCT and have also identified below an date before that of the application	International application which of y foreign application for patent of	designated at least one cou	ntry other than the Uni	ted States listed below,
99120650 (Number)	RU (Country)	(05/10/99) Filed (Day/Mont	h/Year)	Xez No
(Number)	(Country)	Filed (Day/Mont	h/Year)	Yes No
I hereby claim the benefit under	35 U.S.C. §119(e) of any United	States provisional applic	ation(s) listed below:	
(Application Serial No.)	(Filing Date)	(Application Se	rial No.)	(Filing Date)
I hereby claim the benefit under designating the United States, list prior United States or PCT appl disclose information which is ma prior application(s) and the nation	ted below and, insofar as the subj ication(s) in the manner provide uerial to patentability as defined	ed by the first paragraph of in 37 CFR \$1.56 which be	taims of this application of 35 U.S.C. \$112. I ad	cknowledge the duty to
(Application Serial No.)	(Filing Date)	· -	, pending, abandoned)	
POWER OF ATTORNEY: I he in the Patent and Trademark Off Joseph T. Guy, Reg. No. 35,172 No. 47,949; Charles L. Schwab,	fice connected therewith: John H ; William Y. Klett, III, Reg. No. Reg. No. 17,497; Oscar A. Tow	3. Hardaway, III, Reg. No. 41,903; J. Herbert O'Too Mer, III, Reg. No. 33,803;	le, Reg. No. 31.404, T. Townsend M. Belser.	irnothy J. Slabouz, Reg. Jr., Reg. No. 22,956.
SEND ALL CORRESPONDER Greenville, South Carolina, 296	03 TELEPHONE NUMBER:	(864) 370-2211.		
I hereby declare that all statemes believed to be true; and further to punishable by fine or imprisonmonay jeopardize the validity of the statement of the stat	that these statements were made tent or both, under Section 1001 of the application or any patent issu	with the knowledge that voor Title 18 of the United State thereon.	ates Code and that suc	
FULL NAME OF INVENTOR	(Given iranie, rammy name)	Nickolay Vladimirovich,	KHODOV \	
Complete Post Office Address City and Country of Residence	Vladikavkaz, 362003, Kussi	an receration	Citizenship	RU
(U)	>	RUX	Date_ 1.04	, 2002
Inventor's Signature	The state of the s			
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